Surprisingly little equipment is required to produce one piece garage doors in quantity. Power nailers and staplers are advisable in the factory, as are jig-tables for fabricating the frames and applying the exterior surface and decoration to the door.

The door itself consists of a frame work of 2" x 3" dimensional lumber and the surface skin, usually plywood. Aluminum and fiberglass skins are also in use. Decorative add-ons are often applied to the skin.

The door is "factory complete" without any special hinges or wheels. Once delivered to the job site, truss rods, locks and pulls are quickly added.

Field installation and adjustment is fast and simple, largely because the door is delivered and hung in one piece. The door sits straight up in the opening during installation and no ladders are required. The springs (and everything else) are put in place while the installer has his feet on the ground! Adjustment is a snap. It takes very little time to "fine tune" the door for either manual operation or for an electric door opener.

**NOTE:** The most efficient use of manpower in the plant is to have three men building two doors on two different jig-tables at a time. These three men can build as many as 30 doors a day, ideally a field installation team consists of two men. They will install and adjust between 15 and 20 doors. The exact number is dependent on the driving distance between garages.

*Note: Time elapsed based on proven production methods using a three man team in the factory and a two man team for installation.*